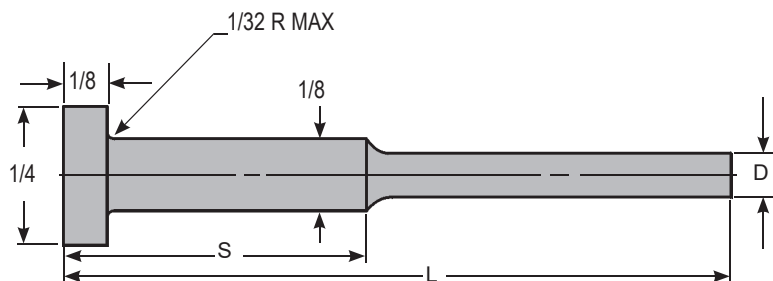


Armor Coated Step Pins - Oversized

- Surface treatment reduces wear, friction, and inhibits corrosion
- Coating will not chip, crack, or peel from base metal
- Enhanced metal hardness and added lubricity
- All pin sizes with diameter greater than 3/32" are etched for identification
- Pins 6" and longer have annealed heads to minimize brittleness and allow for easier machining

SPECIFICATIONS	
Head Diameter Tolerance	+ .000 / - .010
Shoulder Diameter Tolerance	+ .000 / - .001
Head Thickness Tolerance	+ .000 / - .002
Coating Thickness	0.000050 - 0.000070
Coating Type	Armor Coated
Core Hardness	50 - 52 Rc
Surface Hardness	70 - 72 Rc
Material Type	Premium Hot Work Steel
Unit of Measure	Inch



D NOMINAL PIN DIA.	ACTUAL PIN DIA. +.0000 -.0003	S SHOULDER LENGTH +.010 / -.010	L OVERALL LENGTH +.062 / -.000		
			6" .005 OS	8" .005 OS	10" .005 OS
1/32	.0357	1/2	ARS3-6 1/2 OS		
		2	ARS3-62 OS	ARS3-82 OS	
		3		ARS3-83 OS	
3/64	.0464	1/2	ARS4-6 1/2 OS		
		2	ARS4-62 OS		ARS4-102 OS
1/16	.0620	1/2	ARS5-6 1/2 OS		
		2	ARS5-62 OS		ARS5-102 OS
		4			ARS5-104 OS
5/64	.0776	1/2	ARS6-6 1/2 OS		
		2	ARS6-62 OS		ARS6-102 OS
		3		ARS6-83 OS	
3/32	.0933	1/2	ARS7-6 1/2 OS		
		2	ARS7-62 OS		
7/64	.1089	1/2	ARS8-6 1/2 OS		
		2	ARS8-62 OS		ARS8-102 OS